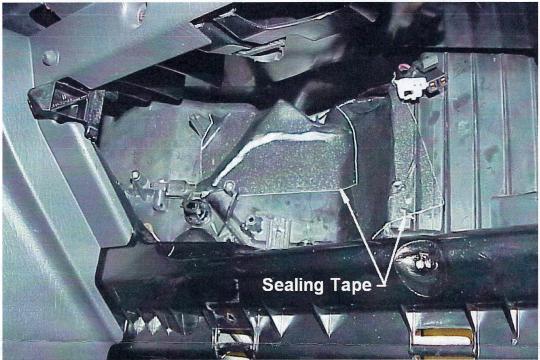




21. Peal and stick the sealing tape over the three open access door edges. Overlap the joints to form an air tight seal (Figure 9).



(Figure 9. Sealing Tape Located Over Access Panel Edges)

22. Connect the temperature sensor harness (Figure 10).

23. Install the blend door motor, harness and attachment screws. Tighten the screw to 2.2 N·m/20 in. lbs. You may have to rotate the spindle by hand to align it with the motor shaft (Figure 10).

NOTE: If the motor screw holes do not align with the housing when motor shaft is engaged to the spindle, use the following procedure:

a. Turn the ignition key to the "Run" position.

b. Turn the Personal Climate Control Knob until the motor holes align with the housing.

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