

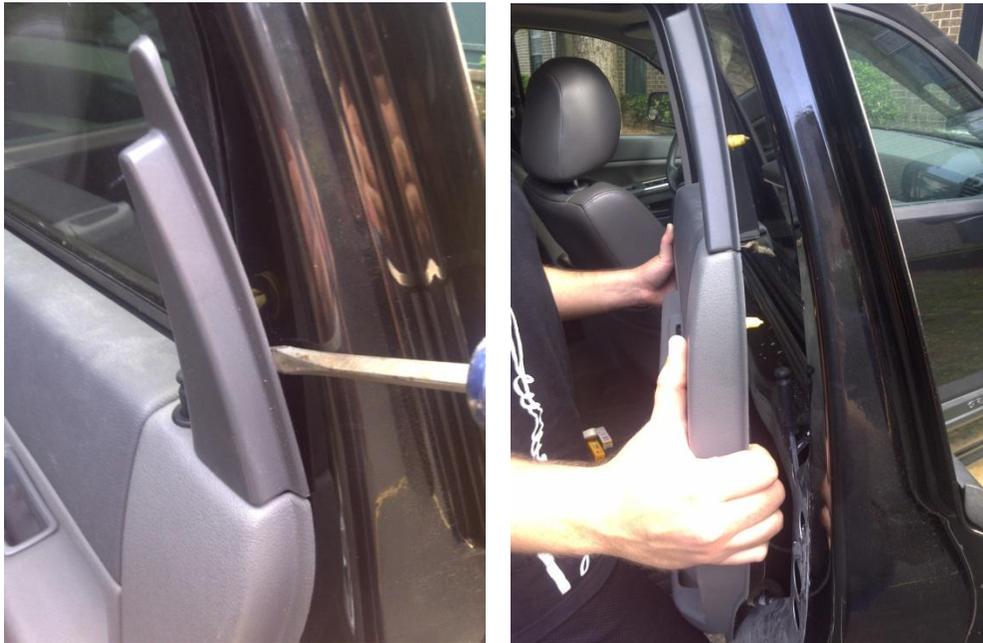
# INSTRUCTIONS

Tools required:

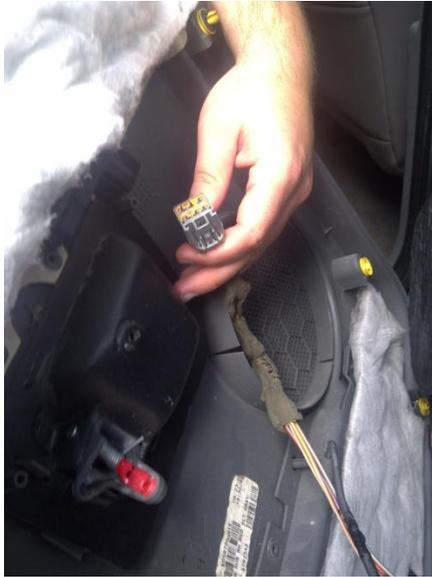
Drill, Flat Head Screwdriver, Phillips Head Screwdriver, razor blade, hammer

## **Step 1** (removing the door panel)

Remove screws from door panel, after all of the screws are removed, carefully pry panel from door using the flat head screwdriver. The panel will pry loose with ample pressure. Once loose, lift up on the panel until above lock mechanism.



Once the panel is loose, carefully remove any electrical clips.



Next, disconnect the rod that is attached to the door handle. Slide the clip to the side off of the rod. The plastic clip simply clips onto the rod. Once unclipped, the rod will lift out of the handle.



**Step 2** (removing door handle)

Start by lying the panel down on a flat surface, backside facing up. Using a large drill bit, drill the top of the plastic rivets. Carefully drill only the handle, **do not drill through the door panel**. Once all the rivets have been drilled out, the handle will easily detach. Use the razor blade to remove excess plastic shavings on panel.



### Step 3 (removing handle from housing)

The handle will be used in the new housing. To remove the handle, use a hammer and screw driver to knock the pin out. Once the pin is removed, the spring will fall out. You can now remove the handle and separate it

from the housing. Note: keeping pressure on the spring while removing pin is helpful and will keep the spring from falling out.



#### **Step 4** (installing the handle in new housing)

Start by inserting the handle into the new housing. The handle needs to be right side up or the handle will be hard to access with your fingers.



Once the handle is inserted, line up the holes on the handle with the holes on the housing. Using your finger, compress the spring into the handle and begin to insert the pin. Ensure the pin goes through the housing, handle, and spring. Once the pin is inserted all the way, you can test the handle in the housing before moving on to the next step.



**Step 5** (installing new handle on door panel)

First remove the film from the top of the attached 3m tape. Once the sticky tape is exposed, line the holes and slots up with the posts and tabs of the door panel. Press the housing down until flush with the panel. Note: some minor modification may be necessary with the razor blade. The driver's side and passenger side are different. Ensure you are installing the corresponding housing.



Once the handle is lined up and pressed flush, using the flat head screwdriver, press the provided washer down the post until handle is tight on the panel.



Next, use a 1/16<sup>th</sup> drill bit to drill through the tab that protrudes through the bottom of the housing. Make sure the housing is pressed down flush when drilling tab to avoid a gap between the housing and door panel. Once drilled, insert the provided cotter pin. Using a screwdriver, bend and manipulate the cotter pin around the tab.





Now that the handle is completely installed, you can replace the door panel on the vehicle. Follow the removal instructions in reverse. The installed handle and housing should look like this:

